## LASER FUME EXTRACTION

Product selection chart, find your application and system below.



- Suitable
- Can be used: expect reduced fume clearance and filter life
- / Suitable: overcapacity or multiple lasers

























1.	For PVC applications,

be used.

2. Selection based on standard connection kit.

only the AD PVC iQ can

3. A poor enclosure is where less than four sides of process are enclosed.

multiple lasers	Access	AD 350	iQ	iQ2	AD 500 iQ	AD 1000 iQ	AD 1500 iQ	AD 2000 iQ	AD 4000 iQ	AD 4000	AD PVC iQ	Oracle	AD Base 3
GOOD FUME CAPTURE ENCLOSURE													
< 200 codes/min	1	/	1	1	/	/	/	1	<b>√</b>	/	1		
200–500 codes/min		<b>✓</b>			/	/	/	/	<b>/</b>	/	1		
> 500 codes/min			<b>✓</b>	✓		<b>/</b>	1	1	/	<b>/</b>	1		
POOR FUME CAPTURE ENCLOSURE (NOZZLE)													
< 200 codes/min	1	1	1		/	/	/	/	<b>√</b>	/	1		
200–500 codes/min			<b>✓</b>	<b>✓</b>			/	1	/	/	1		
> 500 codes/min						<b>✓</b>	<b>/</b>	1	/	/			
LACED DED CIZE (mm)													
LASER BED SIZE (mm)													

LASER BED SIZE (mm)												
400 x 300	1	1	/	1	1	1	1	1	1	<b>√</b>	<b>/</b>	1
600 x 300		1	/	1	/	1	<b>/</b>	1	/	<b>√</b>	✓	
600 x 400		1	/	1	/	1	/	/	/	<b>√</b>	<b>√</b>	
800 x 400					<b>✓</b>	1	/	1	/	/		
900 x 600						<b>√</b>	1	1	1	<b>√</b>		
1200 x 600							1	1	1	<b>√</b>		
1400 x 700								<b>✓</b>	1	<b>√</b>		
1500 x 900									/	/		

For heavy duty application or problem materials (e.g. MDF, PVC) a larger extractor or specialist filters may be required.

LASER BED SIZE (mm) AND % OF BED COVERED BY MATERIAL													
50% 70% 90% 50%	50%							1	1	1	/		
					1	/	/	/	/				
	90%					<b>/</b>	/	/	/	/	/		
	50%									<b>/</b>	<b>/</b>		
1500 x 1200	70%								<b>/</b>	/	<b>/</b>		
	90%							1	/	/	/		
2400 x 1500	90%									1	1		

Some laser beds have sectional extraction arrangement where only the required section is extracted from. For this arrangement use the section size as the bed



A WORLD LEADER IN FUME EXTRACTION TECHNOLOGY



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